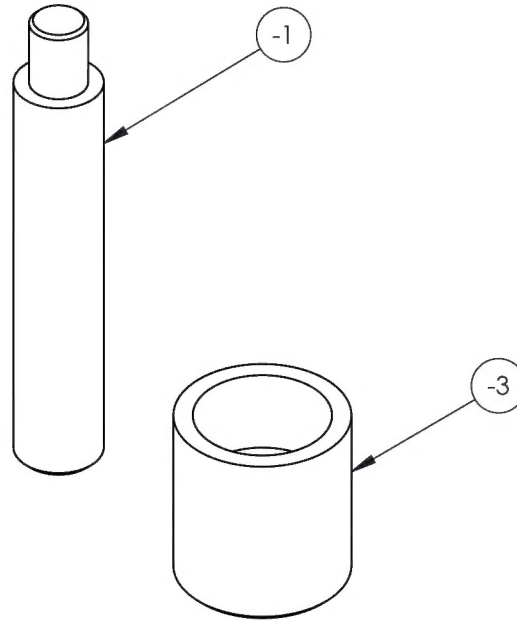


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	7/19/2017	SM	JAG

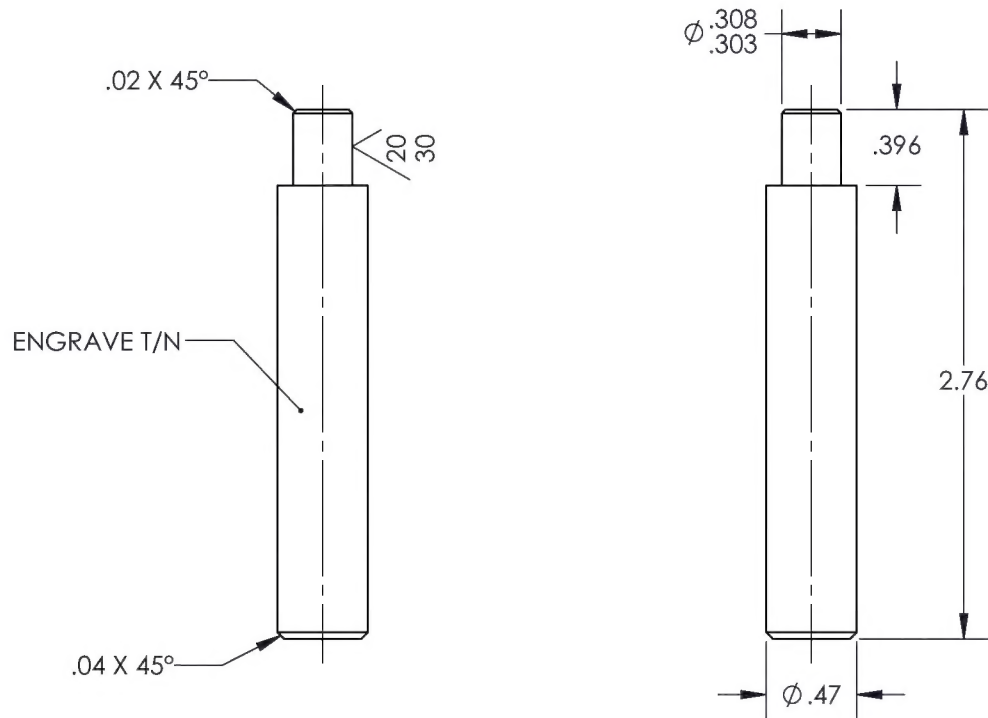


DART AEROSPACE	
TITLE PUSHING-OUT TOOL	
DWG NO. RBE105-42123W4	REV 1
MAT'L REAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125°
DRAWN BY: SM 07/10/2017	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: RJC 07/11/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 07/18/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 07/19/2017	USED ON MODEL
APPROVED: JAG 07/19/2017	EC 145, EC645, BO 105, BK 117
SCALE 1:1	DATE 7/10/2017
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	DRIFT	4140/4142		2
			-3	1	SUPPORT	4140/4142		3

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



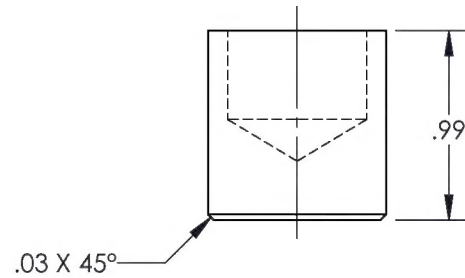
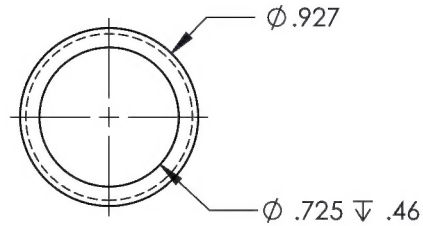
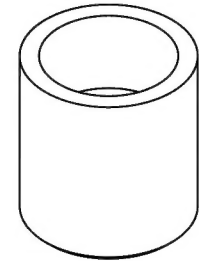
(-1)

DRIFT

DART AEROSPACE	
TITLE PUSHING-OUT TOOL	
DWG NO. RBE105-42123W4-1	REV 1
MAT'L 4140/4142	UNLESS OTHERWISE SPECIFIED
HEAT TREAT RC 28-34	DIMENSIONS ARE IN INCHES
FINISH ZINC PLATE	.XXX ± .005 FRACTIONS ± 1/8
SPEC ASTM B633 TYPE I SC 2	.XX ± .01 ANGLES ± .5°
DRAWN BY: SM 07/10/2017	.X ± .1 SURFACES = 125
CHECKED: RJC 07/11/2017	1. BREAK ALL SHARP EDGES
OPPS APPR: AA 07/18/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
QA APPR: JL 07/19/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
APPROVED: JAG 07/19/2017	USED ON MODEL
SCALE 1:1	DATE 7/10/2017
	SHEET 2 OF 3

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



(-3)

SUPPORT

DART AEROSPACE	
TITLE PUSHING-OUT TOOL	
DWG NO. RBE105-42123W4-3	REV 1
MAT'L 4140/4142 HEAT RC 28-34 FINISH ZINC PLATE SPEC ASTM B633 TYPE I SC 2	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125° 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DRAWN BY: SM 07/10/2017	USED ON MODEL
CHECKED: RJC 07/11/2017	EC 145, EC645, BO 105, BK 117
OPPS APPR: AA 07/18/2017	
QA APPR: JL 07/19/2017	
APPROVED: JAG 07/19/2017	
SCALE 1:1	DATE 7/10/2017
SHEET 3 OF 3	